

BioMed Elastic 50A Resin

For Soft, Biocompatible, Transparent Medical Devices and Models

BioMed Elastic 50A Resin is a soft, elastic, medical grade material for applications requiring comfort, biocompatibility, and transparency. This ISO 10993 and USP Class VI certified material is made in an FDA-registered, ISO 13485 facility and can be used in applications for long-term skin contact (> 30 days), and short-term mucosal membrane contact (< 24hrs).

Elastic Biocompatible Medical Devices

Soft Tissue Models to Assist in Surgeries



FLBMEL01

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To the best of our knowledge the information contained herein is accurate. However, Formlabs, Inc. makes no warranty, expressed or implied, regarding the accuracy of these results to be obtained from the use thereof.

Material Properties	METRIC ¹	IMPERIAL ¹	METHOD
	Post-Cured ²	Post-Cured ²	
Mechanical Properties	METRIC ¹	IMPERIAL ¹	METHOD
Ultimate Tensile Strength ³	2.3 MPa	339 psi	ASTM D412-06 (A)
Stress at 50% Elongation	1 MPa	145 psi	ASTM D412-06 (A)
Stress at 100% Elongation	1.3 MPa	189 psi	ASTM D412-06 (A)
Elongation at Break	150%		ASTM D412-06 (A)
Tear Strength ⁴	11 kN/m	60.8 lb/in	ASTM D624-00
Shore Hardness	50A		ASTM 2240
Compression Set 23 °C for 22 hours	8%		ASTM D395-03 (B)
Compression Set 70 °C for 22 hours	11%		ASTM D395-03 (B)
Bayshore Resilience	15%		ASTM D2632
Thermal Properties	METRIC ¹	IMPERIAL ¹	METHOD
Glass transition temperature (Tg)	-36 °C	-32.8 °F	DMA

Disinfection Compatibility

Chemical Disinfection	70% Isopropyl Alcohol for 5 minutes
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Samples printed with BioMed Elastic 50A Resin have been evaluated in accordance with the following biocompatibility endpoints:

ISO Standard	Description ³
ISO 10993-5:2009	Met requirements of test
ISO 10993-23:2021	Met requirements of test
ISO 10993-10:2021	Met requirements of test
USP <88> Biological Reactivity Tests, In-vivo	USP Class VI Certified

The product was developed and is in compliance with the following ISO Standards:

ISO Standard	Description
EN ISO 13485:2016	Medical Devices – Quality Management Systems – Requirements for Regulatory Purposes
EN ISO 14971:2012	Medical Devices – Application of Risk Management to Medical Devices

¹ Material properties can vary with part geometry, print orientation, print settings and temperature.

² Data was obtained from parts printed using Form 3B, 100 µm, BioMed Elastic 50A settings, and using the BioMed Elastic 50A MFG guide.

³ Tensile testing was performed after 3+ hours at 23 °C, using a Die C specimen cut from sheets.

⁴ Tear testing was performed after 3+ hours at 23 °C, using a Die C tear specimen directly printed

SOLVENT COMPATIBILITY

Percent weight gain over 24 hours for a printed and post-cured 1 x 1 x 1 cm cube immersed in respective solvent:

Solvent	24 hr weight gain, %	Solvent	24 hr weight gain, %
Acetic Acid 5%	1.5	Isooctane (aka gasoline)	15.6
Acetone	43.4	Mineral oil (light)	0.7
Isopropyl Alcohol	39.2	Mineral oil (Heavy)	0.4
Bleach ~5% NaOCl	0.6	Salt Water (3.5% NaCl)	0.6
Butyl Acetate	133.1	Sodium Hydroxide solution (0.025% PH 10)	0.7
Diesel Fuel	7.9	Water	0.7
Diethyl Glycol Monomethyl Ether	31.4	Xylene	163.9
Hydraulic Oil	3.9	Strong Acid (HCl conc)	45.6
Skydrol 5	41.2	Tripropylene Glycol Methyl Ether (TPM)	43.6
Hydrogen peroxide (3%)	0.9		